



FINNISH BUSINESS HUB



CREATING INTELLIGENT SITES





THE WORLD'S ONLY COMPLETE SOLUTION FOCUSED ON

MAKING OPERATIONS INTELLIGENT

INTELLIGENT...



...TANK FARMS



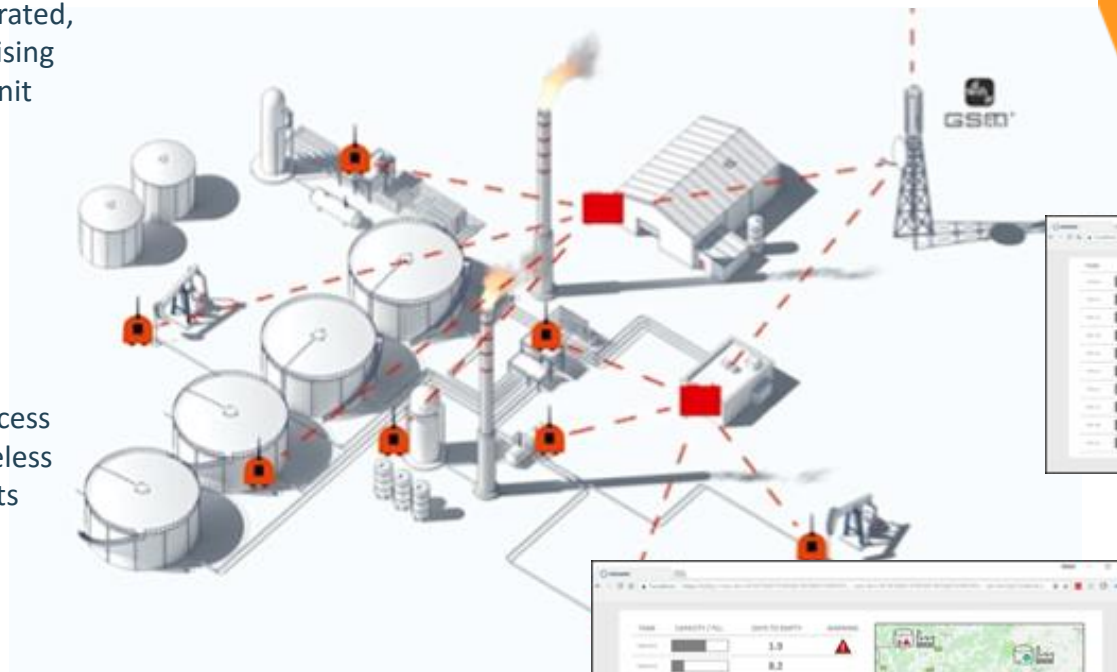
...ASSET MONITORING



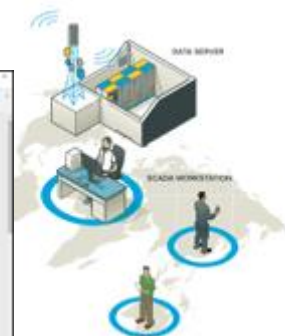
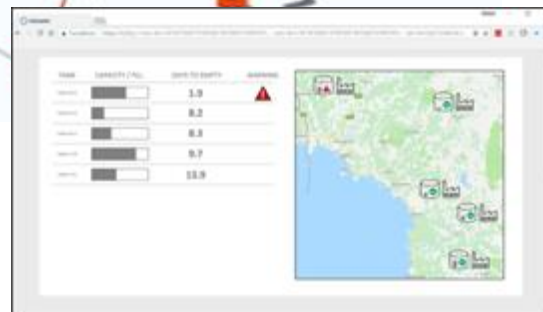
Battery operated,
self-organising
sensor unit

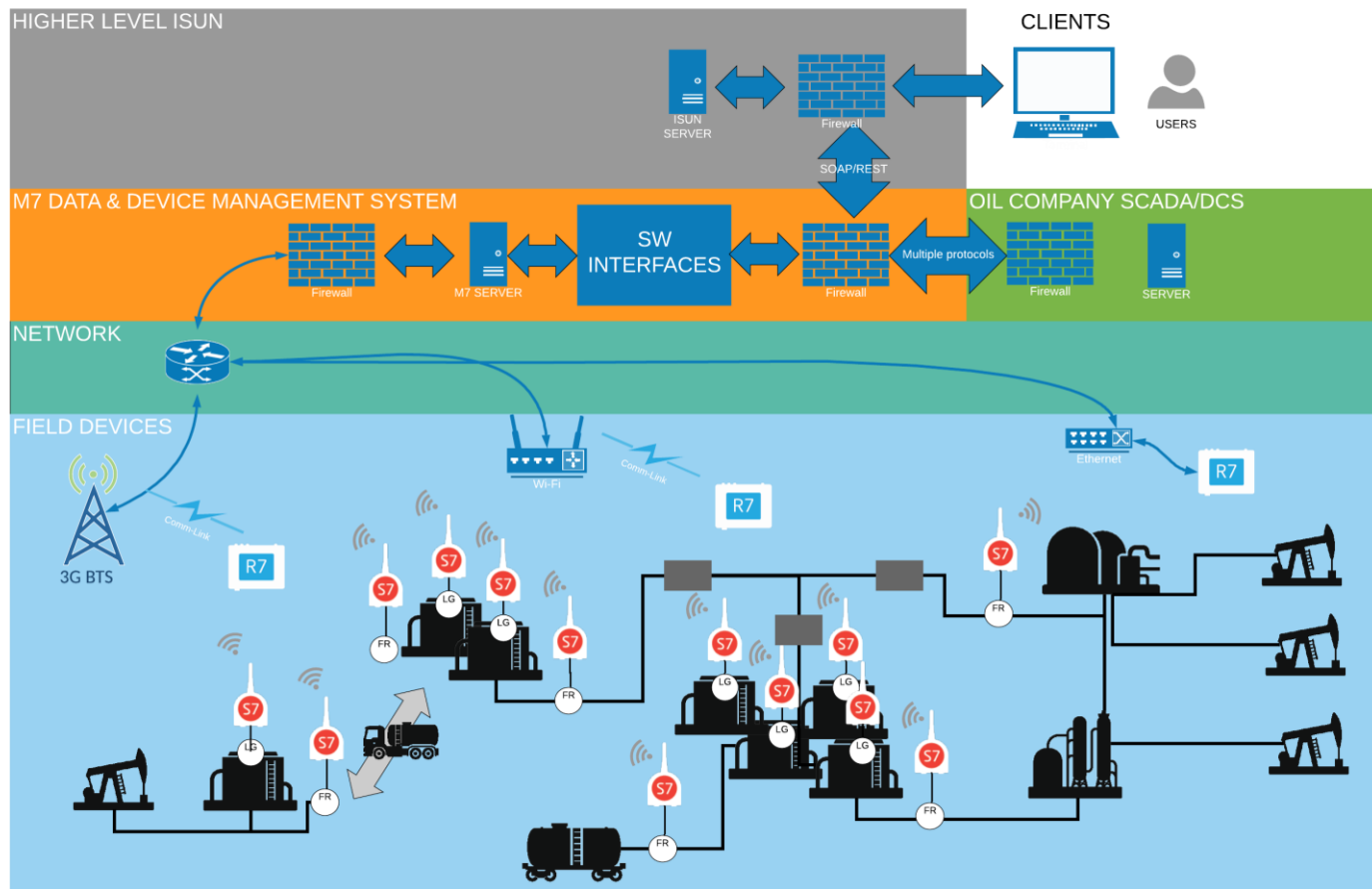


Intelligent access
point for wireless
sensor units



Complete
management
software







OPTIMIZED DAILY ACTIVITIES
REAL-TIME DATA AVAILABLE



REDUCED DOWNTIME
IMPROVED EFFICIENCY
IMPROVED MAINTENANCE

INTELLIGENT IS PROFITABLE



	Logistics costs	Theoretical interval	Efficiency	Routes / day	Cost per year
Traditional way	\$ 55/ day	0.5 routes / day	31 %	1.6	\$ 32 120
Intelligent way	\$ 55 / day	0.5 routes / day	88 %	0.6	\$ 12 045

Save logistics cost – make more profits / year \$ 20 075

	Production volume	Present lost production	Downtime / year	Cost per year
Traditional way	50 barrels / day	6%	18.3 days	\$ 65 700
Intelligent way	50 barrels / day	2.5%	7.3 days	\$ 27 375

Minimize unplanned downtime – make more profits / year \$ 38 325

	Cost to clean the ground	Accidental oil leaks	Production volume	Total cost per year
Traditional way	\$ 672 / barrel	10h / year	50 barrels / day	\$ 15 250
Intelligent way	\$ 672 / barrel	0h / year	50 barrels / day	\$ 0

Save environmental costs – make more profits / year \$ 15 250

SIMPLE AND RISK FREE

simple
simplest)

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do you open this?



C-SITE Monitor

WIRELESS REMOTE MONITORING



AUTOMATIC WARNINGS



INTELLIGENT PRODUCTIVITY DATA



CALIBRATION AND BATTERY CHANGE



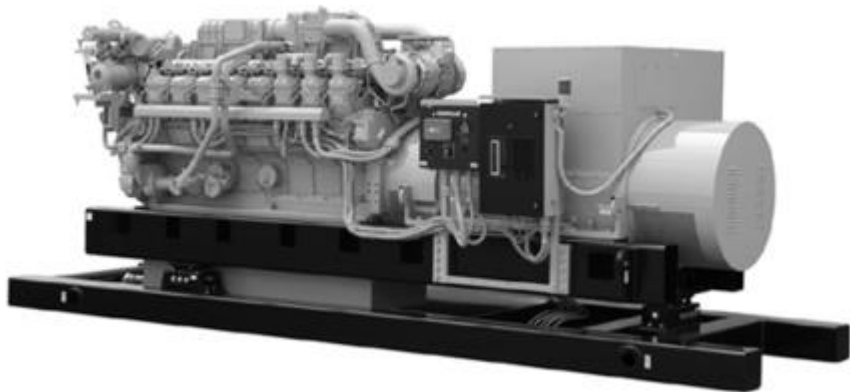
C-SITE React



C-SITE Smart



APPLICATION EXAMPLES



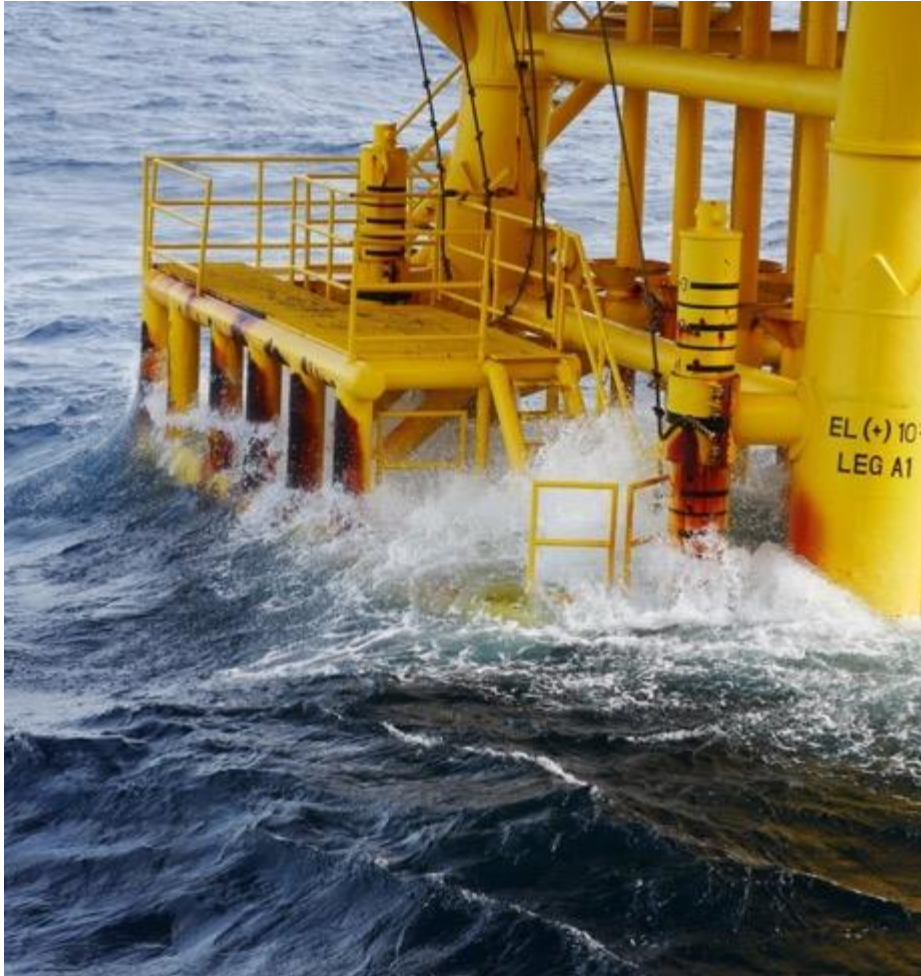
#1: GENERATOR SET MONITORING

- Challenge
 - Generator set has a local monitoring system
 - Data available only on the local instrument panel
 - Operator needs to collect data manually
 - No real-time data available
- Solution
 - Creowave's C-site S7 unit collects data by using the MODBUS interface available on the instrument panel
 - R7 unit delivers the data to the control room by using plant Wi-Fi network
 - Data delivered to the control room with minimum cabling
 - M7 Management software to display real-time data and to store data into a database
- Results
 - No need for manual data collection
 - Real-time data available all the time
 - Early detection of problems → less damage
 - All vital motor parameters monitored continuously
 - Data collected to the historian → enables predictive maintenance by using data analytics
 - Improved maintenance efficiency, maintenance only when needed
 - Minimized downtime



#2: HEAT EXCHANGER MONITORING

- Challenge
 - Fouling the biggest problem
 - Decreased heat transfer between process fluids
 - Causes operational inefficiencies
 - Current systems expensive
- Solution
 - C-site S7 units used to measure hot and cold side input and output temperatures and pressures
 - Mass flow meters can be also connected to the S7 unit if needed
 - M7 software used to calculate effectiveness of the exchanger
- Results
 - Efficiency of the exchanger can be monitored remotely
 - More effective maintenance planning
 - Performance data available → can be compared among other sites → improved operations
 - Energy savings



#3: OFFSHORE WELLHEAD ABANDONMENT PHASE

- Challenge
 - Offshore location in North Sea
 - After the drilling no infrastructure available
 - No electricity or communication
 - Wellheads need to be monitored during the abandonment phase
- Solution
 - Creowave provided S7 units with transducers to monitor annulus pressures
 - Communication to onshore control room was done via satellite radio connected to the R7's Ethernet port
 - Solar panels were used to provide electricity for the units
- Results
 - Annulus pressure data available in real-time onshore
 - Leakage can be detected from the pressure readings
 - No site visits needed
 - Significantly reduced environmental risk



#4: WIRED TO WIRELESS

- Challenge
 - Customer requirement: wireless valve monitoring system with minimum cabling
 - Challenges with wired systems because of the broken cables and high cost
 - Current equipment uses wired 4-20mA communication via PLC
- Solution
 - MIDAS Sensor from Score Diagnostics
 - C-site units used to deliver data from the instrument to the control room
 - S7 units gathers data from the instruments by using current interface
 - R7 unit delivers data to the M7 management software by using 3G network
 - M7 SW used to interface customer's SCADA system
- Results
 - Fast and easy wireless solution within one week
 - Minimized engineering, no PLC or other field network devices
 - Minimized cabling and installation costs

#5: TANK MONITORING



- Challenge
 - No data on the level of the chemical in the tank
 - Estimations done through visual survey of the level
 - Operator needs to drive through all the tanks
 - Current systems is very ineffective as the tanks are spread over a large area
- Solution
 - C-site S7 units used to measure tank levels
 - The data is transmitted onto a software which optimizes a schedule for the operator
 - M7 software used to optimize routes and needed amount of chemical
- Results
 - Efficient routes, exact need for chemical can be planned
 - More effective supply chain as the data can be routed into the ERP system
 - No need to for visual check ups and data is reliable
 - Performance data available → can be compared among other sites → improved operations

GOT AN UNSOLVED CHALLENGE?

CHALLENGE US

WE'LL PROVIDE A SOLUTION

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